



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200
Fax 613 632-5246

Print

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name	
PO040612	MEC002-VU	14	1	Net 30	M4130NR0.375	4130 Steel Round Bar 1.375" MATERIAL: AISI 4130N ROUND BAR AS PER MIL-S-8758 OR AMS 6348/6370/6528 receive ft				60	8/24/2018	60		S100767	Stock	8/7/2018	\$ 2.37 / ft	2		\$143.19	Metaux Castle	
		18			M304R1.500	304 Round Bar 1.500 " MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft				12		13		S100768	Stock	8/7/2018	\$ 13.81 / ft	2		\$173.18	Metaux Castle	
		20			M303R1.250	303 Round Bar 1.250 " MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft						12		S100769	Stock	8/7/2018	\$ 11.80 / ft	2		\$142.96	Metaux Castle	
										Total:		84				85					\$459.32	

Plex 8/9/2018 3:38 PM dart.Tollis.Andrew



Castle Metals®

A. M. Castle & Co.

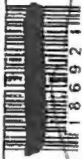
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No: 3664666

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 02-AUG-18	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOULIN	BOL No 3664666-2			

Shipment Details		Final Destination Branch - TOR	
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Order No 5214678	Line No 3	Item No 16009	Description 0.3750.RD.E4130.ALLOY.CF.NORM.AQ.AMS 6348.120.0900-156.0000 SPECIFICATIONS: AMS 6348				
Purchase Order No 40612	Part Number		Ordered Qty 60.00 FT	Invoice Qty 60.4167 FT			
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavole@dartaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No. 122002538	Mill/Source	Heat Number  18692111	Mech Id	PCS 5	Width (IN)	Length (IN) 145.0000	Shipped Qty(LBS) 24.0000

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any special requirements. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing within 30 days of receipt of material. The customer cannot be returned for credit.

Reviewed by: Authorized Castle Metals Representative:

SUE KALOUS

Date: _____ Name: _____

26646795



Castle Metals®

A. M. Castle & Co.

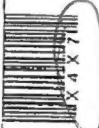
PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No:3664666

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA		Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN CA		Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	
Date Shipped 02-AUG-18	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOULIN	BOL No 3664666-2			

Shipment Details		Final Destination Branch - TOR	
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Order No 5214678	Line No 5	Item No 14836	Description 1.5000.RD.304/304L STAINLESS.CF.ANN.132.0000-156.0000 SPECIFICATIONS: ASTM A276				
Purchase Order No 40612	Part Number	Ordered Qty 12.00 FT	Invoice Qty 12.5417 FT				
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@artaero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS							
Delivery No. 121998989	Mill/Source NORTH AMERICAN STAINLESS	Heat Number  A7	Mech Id	PCS 1	Width (IN)	Length (IN) 150.5000	Shipped Qty(LBS) 75.3754

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including any special conditions forming a part of the description. Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A. M. Castle & Co. within 60 days of the shipment. Material cut to the correct size, or not to order, by the customer cannot be returned. Row used by Authorized Castle Metals Representative:

SUE KALOUS
Date: AUG 07 2018

Date Printed: 02-AUG-2018 02:55:54 PM



Castle Metals®

A. M. Castle & Co.


PACKING SLIP/
CERTIFICATE OF CONFORMANCE

Page 1 of 1

Shipment No: 3664666

Ship From: A. M. CASTLE & CO. 2150 ARGENTIA ROAD MISSISSAUGA, ON L5N 2K7 CAN		Sold To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA	Ship To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CAN	Deliver To: DART AEROSPACE LTD 1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CA
Date Shipped 02-AUG-18	F.O.B. ORIGIN	Freight Terms Prepaid	Carrier MANITOU LIN	BOL No 3664666-2

Shipment Details	Final Destination Branch - TOR
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Order No 5214713	Line No 1	Item No 4693	Description 1.2500.RD.303.STAINLESS.CF.ANN.132.0000-156.0000 SPECIFICATIONS: ASTM A582
Purchase Order No 40612	Part Number	Ordered Qty 12.00 FT	Invoice Qty 12.1146 FT
Details ALL PAPERWORK MUST FOLLOW ORDER / CUSTOMER MUST RECEIVE AT TIME OF DELIVERY ALL MATERIAL MUST HAVE IDENTIFYING MARKINGS EX:HEAT #'S Email P/s and certs to: clavoie@dataero.com END USER: DART AEROSPACE END USE: COMMERCIAL AIRCRAFT PARTS			
Delivery No. 122001733	Mill/Source NORTH AMERICAN STAINLESS	Heat Number  18477 A1	Mech Id 1
		Width (IN)	Length (IN) 145.3750
			Shipped Qty(LBS) 50.5178

We hereby certify the material covered by this certification conforms in accordance with the above specifications and has been found to meet the applicable requirements for the material, including but not limited to the following: **CASTLE METALS** (Logo) **OR** **4095**
Test reports are on file subject to examination. All claims for defective material are waived unless made in writing to A. M. Castle & Co. within 30 days of the date of shipment. Material not to the correct size or quantity will be returned by the customer cannot be returned for credit.

Reviewed by Authorized Castle Metals Representative:

AUG-02-2018

Date: Name:



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040612

Supplier: MEC002-VU
Metaux Castle
P.O. Box 4090 Str A
Toronto
ON
M5W OE9 Canada

PO No: PO040612

PO Date: 7/26/18

Due Date: 8/22/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Revised

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		M7075T6S6.000X0.250		7075-T6S Sheet 6" Thick Plate X 0.25" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	-	8/22/18	80 ft	0 ft	80 ft	\$14.35/ft	\$1,148.00
2		M7075T6S6.000X1.000		7075-T6S Sheet 6" Thick Plate X 1" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	-	8/22/18	60 ft	0 ft	60 ft	\$43.42/ft	\$2,605.20
3		M7075T6S1.500X1.500		7075-T6S Sheet 1.5" Thick Plate X 1.5" Wide : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	-	8/22/18	80 ft	0 ft	80 ft	\$20.50/ft	\$1,640.00
4		M7075T6S1.750X2.250		7075-T6 Sheet 1.750" X 2.250" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 receive ft	Firmed	-	8/22/18	43.75 ft	0 ft	44 ft	\$40.86/ft	\$1,787.63
Line Item Note 20 pc - 48.25" long												
5		M7075T6S1.250X2.750		M7075T6S1.250" X2.750" Cut From Plate : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM	Firmed	-	8/22/18	12 ft	0 ft	12 ft	\$31.20/ft	\$374.40



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

PURCHASE ORDER PO040612

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
				B209 receive ft								
6		M7075T6S0.375X3.000		7075 T6 Sheet 0.375" X 3.000" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209	Firmed	-	8/22/18	60 ft	0 ft	60 ft	\$11.86/ft	\$711.60
7		M7075T6S0.750X4.000		7075 T6 Sheet 0.750" X 4.000" : MATERIAL: 7075-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/12 OR AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209	Firmed	-	8/22/18	40 ft	0 ft	40 ft	\$28.58/ft	\$1,143.20
8		M7075T6S1.000X1.250		7075 T6 Sheet 1.000X1.250 : MATERIAL: 7075-T6 OR T651/T6510/T6511/T62 ALUMINUM BAR AS PER AMS-QQ-A-225/9 OR AMS 4122/4123/4186/4187 OR PER AMS-QQ-A-200/11 receive ft	Firmed	-	8/22/18	12 ft	0 ft	12 ft	\$17.15/ft	\$205.80
9		M7075T73B1.250X02.000		7075-T73 Bar 1.250" X 2.000" Cut In Billet 30" Long : MATERIAL: 7075-T73 OR 7075-T7351/T73510/T73511 BAR PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 OR AMS 4124 OR AMS-QQ-A-250/12 OR AMS 4078 receive ft	Firmed	-	8/22/18	25 ft	0 ft	25 ft	\$26.10/ft	\$652.50
Line Item Note 10 pcs cut at 30" long												
10		M7075T73R1.000		7075-T73 Round Bar 1.00 : MATERIAL: 7075-T73 OR 7075-T7351/T73510/T73511 ROUND BAR AS PER AMS-QQ-A-200/11 OR AMS-QQ-A-225/9 receive ft	Firmed	-	8/13/18	12 ft	0 ft	12 ft	\$11.47/ft	\$137.64
11		M303B1.500X4.000		303 Bar 1.500" X 4.000" : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE	Firmed	-	8/22/18	6 ft	0 ft	6 ft	\$238.50/ft	\$1,431.00
12		M303B1.000X1.000		M303B1.000 X 1.000 : MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT	Firmed	-	8/13/18	12 ft	0 ft	12 ft	\$18.72/ft	\$224.64



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

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PURCHASE ORDER PO040612

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
				ACCEPTABLE receive ft								
13		M2024T3S.090		2024-T3 .090 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf	Firmed	-	8/22/18	144 sf	0 sf	144 sf	\$8.16/sf	\$1,175.04
14 DAS 61 9-89		M4130NR0.375		4130 Steel Round Bar .375" : MATERIAL: AISI 4130N ROUND BAR AS PER MIL-S-6758 OR AMS 6348/6370/6528 receive ft	Firmed	-	8/13/18	60 ft	0 ft	60 ft	\$2.37/ft	\$142.20
												AUG 09 2018
15		M2024T3S.063		2024-T3 .063 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf	Firmed	-	8/22/18	96 sf	0 sf	96 sf	\$6.51/sf	\$624.96
16		M2024T3S.080		2024-T3 .080 Sheet : MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209 receive sf	Firmed	-	8/22/18	96 sf	0 sf	96 sf	\$6.86/sf	\$658.56
17 AC		M304R1.250		304 Round Bar 1.250 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	8/3/18	12 ft	0 ft	12 ft	\$10.42/ft	\$125.04
												18/08/07
18 DAS 61 9-89		M304R1.500		304 Round Bar 1.500 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	-	8/3/18	12 ft	0 ft	12 ft	\$13.81/ft	\$165.72
												AUG 09 2018
19		M6061T6B2.000X08.000		6061-T6 Bar 2.00' X 8.00" (Cut In 4ft Section) : MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ- A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ- A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	-	8/14/18	8 ft	0 ft	8 ft	\$56.83/ft	\$454.64
Line Item Note: cut in section of 4 ft												
20 DAS 61 9-89		M303R1.250		303 Round Bar 1.250 : MATERIAL: AISI 303 SS	Firmed	-	8/3/18	12 ft	0 ft	12 ft	\$11.80/ft	\$141.60
												AUG 09 2018



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040612

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
				ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft								
Grand Total:												\$15,549.37

Order Notes
<p>Procurement Quality Clauses</p> <p>A005 right of entry</p> <p>A012 chemical and physical test report</p> <p>A016 personnel qualification</p> <p>A017 raw material identification (as applicable)</p> <p>A026 certification of material conformance</p> <p>A041 quality management system</p> <p>A042 dart notification by supplier</p> <p>A043 retention of quality documents</p> <p>A048 counterfeit parts avoidance, detection, mitigation and disposition program</p> <p>A049 supplier awareness</p> <p>Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.</p>

Plex 8/3/18 11:09 AM dart.baker.diane

DATE: 05/09/2017
 FROM: SIGMA AEROSPACE METALS
 TO: AM CASTLE
 SO #: 135166
 PCS: 32



MILIT TEST CERTIFICATE
 150 9001; 150-76 15945; 150 14001 X ONYAS 15001
 VALERIA PLATE

CUSTOMER:
REFERENCE: 210791
SALES ORDER: 192570-1
HEAT NUMBER: 186921
WORKS REFERENCE: 1882099
PRODUCT NR:
MASTEN REFERENCE: 221802
ROLLED: 08.06.2016
REQUIRED PRODUCT:
ALSI (13) ROUNDED BARS COLD DRAWN NORMALIZING 0.1750" SPECIFICATION'S TOLERANCE 12/12/17
EXPEDITION:
DELIVERY: 0080591152 WEIGHT (KG) (4.11) BUNDLES: 1
WEIGHT: 2.107

MADE ACCORDING TO:
 ASTM A108 - 15.08.2013; SAE-AHS 2301 X 08.10.10; SAE-AHS 6348 10.2013
 SAE-AHS 6370 B - 05.2011; AISI HAN STEEL - 09.1996; ASTM A108 01.10.2011
 ASTM A332 2013; ASTM A752 2014 01.03.2014; SAE-AHS 56788 A SEPT. 2003
 ASTM A331 951R20001; 2000; ASTM A29-A29N 2015 01.11.2015
 NORMAS MICROSIL 1 10.01.2012; MIL E6758B-R072 23/06/95 - 23.06.1995
 EN 10204: 2004 OCT. 2004 3.1

CHEMICAL ANALYSIS OF HEAT

	C	Mn	P	S	CE	NI	Mo	Cu	Al
Min.	0.280	0.400	0.150	0.003	0.800	0.150			
Max.	0.330	0.600	0.300	0.025	1.100	0.250	0.250	0.350	
Dev.	0.250	0.450	0.250	0.014	0.003	0.850	0.220	0.164	0.003

D.I ASTM255111: 2.311

COMING HARDENABILITY

	1/16"	3/16"	4/16"	5/16"	6/16"	7/16"	8/16"	9/16"	10/16"	11/16"	12/16"
Min.	49.0	46.0	42.0	38.0	34.0	31.0	29.0	27.0	26.0	25.0	25.0
Max.	56.0	55.0	53.0	51.0	49.0	47.0	44.0	42.0	40.0	38.0	36.0
Dev.	50.5	49.5	48.0	46.0	43.0	40.5	36.0	33.0	31.5	31.0	30.0
Min.	25.0	24.0	24.0	23.0	23.0	22.0	22.0	21.0	20.0	20.0	20.0
Max.	35.0	34.0	34.0	33.0	33.0	32.0	32.0	32.0	31.0	31.0	30.0
Dev.	30.0	29.0	28.5	28.0	27.0	26.5	26.0	25.5	25.0	24.5	24.0

30/16" 32/16"

INCLUSIONS (MICROINCLUSIONS)
 Standard [ASTM E45 2013] / Type/method (N) / A(1):0.5; A(2):0; B(1):2; B(2):0; C(1):0; C(2):0
 C(1):0; B(1):0.5; B(2):0
INCLUSIONS (MICROINCLUSIONS)
 Standard (SAE-AHS 2301 X 08.10.10) / Severity(1): Prescribed 0; Severity(2): Individual 0
 Frequency(1): Prescribed 0; Frequency(2): Individual 0

MECHANICAL PROPERTIES AS SUPPLIED (TMS)
 Hardness Standard (ASTM E10 2015 01.05.2015) / Hardness (H) 216 HB
 Core hardness (H) 216 HB

ADDITIONAL TESTS
 Standard (ASTM E384 - 1993) / Section: 0.2 mm / Standard (ASTM E112 2013 01.10.2013)



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RELEASED

lg. 7/0" Round GRK = M4130N-R0.875

PART NUMBER: M4130N-R.D.DD WHERE D.DD = DIAMETER IN INCHES

PURCHASE MATERIAL: A151 4130M ROUND BAR PER MIL-S-6758 OR AMS 6348/6370/6528

DESIGN	DRAWN	CHECKED	DATE	TITLE	SCALE	NTS
#	#	#	02-04-19	M4130N-R	4:30 Round Bar	NEW ISSUE



Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION	
ENGINEERING SIGNOFF (if required)	INSPECTED BY: <u>AT</u>
SIGNED OFF BY:	DATE: <u>18/08/24</u>

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.				
RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y	
CORRECT FINISH	Y	
CORROSION	Y	
CORRECT GRAIN DIRECTION	Y	
CORRECT MATERIAL PER M-DRAWING	Y	AMS 6348
CORRECT THICKNESS	Y	
PHOTO REQUIRED	Y	
CORRECT REF # TO LINK CERT	Y	MT: 186921
CORRECT MATERIAL IDENTIFICATION	Y	
CORRECT M# ON THE MATERIAL	Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	

MATERIAL CERT REC'D: <u>Yes</u>	MATERIAL: <u>M4130N80.375</u>
QUANTITY RECEIVED: <u>60.416754</u>	DATE: <u>18/08/24</u>
QUANTITY INSPECTED: <u>60.416754</u>	
QUANTITY REJECTED: <u>0</u>	
THICKNESS ORDERED: <u>0.375"</u>	PO / BATCH NO.: <u>80040612 / 5100767</u>
THICKNESS RECEIVED: <u>0.375"</u>	
SHEET SIZE ORDERED: <u>—</u>	
SHEET SIZE RECEIVED: <u>—</u>	

MATERIAL RECEIPT INSPECTION FORM



METALLURGICAL TEST REPORT

740 Imperial Road North

Certificate: 135881 2

Customer: 007209 001

Mail To:
CASTLE METALS
2150 ARGENTIA ROAD
MISSISSAUGA, ON L5N 2K7

Ship To:
CASTLE METALS
2150 ARGENTIA ROAD
MISSISSAUGA, ON L5N 2K7

North American Stainless Canada Inc.
740 Imperial Road North
Geelph, ON N1K1Z3
Canada

Date: 1/26/2016 Page: 1

Steel: 304/304L

Finish: 9T

Your Order: 30714

NAS Order: PN 0061534 01

Corrosion: ASTM A262-10 Prac A/E OK
Red Ratio: 32.0 : 1

PRODUCT DESCRIPTION:

Round Bar, Annealed, Smooth Turned, Cold Finished
UNS 30400/30403, EN 10204 3.1, ASTM A484/13a
ASTM A276/13a, ASTM A479/14, ASTM A182/13 CHEM ONLY,
ASME SA479/13, ASME SA182/10 CHEM ONLY
AMS 5639H, AMS 5647J, AMS QQS-763C, QQS-763P
NACE WR0175/WR0103(MID RADIUS ONLY), ASTM F899/11
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/08 CL 1 GR B8
ASTM A193/10A-ASME SA193/10 CL 1 GR B8(EXC PAR 7.2)

REMARKS:

COMPLIES W/REQUIREMENTS OF DPA 252.225-7009 EU DIRECTIVE
2011/65/EU, ROHS, EAF+AD+CC, NO WELD REPAIR, MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Skid #	Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
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BH6819 9		1.5000		1.081	144.00	1	1	
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CHEMICAL ANALYSIS

CM(Country of Mail)

ES(Spain) US(United States) ZA(South Africa) JP(Japan)

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323
Chemical Analysis per ASTM A751/08

HEAT	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %
X4X7	US	.0180	.1935	18.2095	.3730	1.3445	.3335	.0802	8.6005	.0315

S %	SI %
.0225	.1865

MECHANICAL PROPERTIES

Product Id	1 d 2 l 3 f	HB No.	.2YS KSI	UTS KSI	RA %	Elong % 4D
BH6819 9	RL	187.0	48.00	92.00	65.00	43.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

1/26/2016

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR
(NOTE: AISI 303 NOT ACCEPTABLE)

SPECIFICATION:

ASTM A276

PART NUMBER:

M304R D DDD
DIA.

WHERE "D DDD" = DIAMETER IN INCHES

EG. 0.75" ROUND BAR = M304R0.750

RELEASED
07/02/2015

B		REFORMAT DWG. ADD SPECS (2N D6-1)	CH	09.07.15
A		NEW ISSUE	AJS	08.03.03
REV	DESCRIPTION	BY	DATE	
DESIGN	AJS			
DRAWN	q			
CHECKED	q			
MFG. APPR.	M			
APPROVED	M			
DE APPR.	M			
DATE	09.07.15			
TITLE		REV. B		
DART AEROSPACE LTD		SHEET 1 OF 1		
HAWKESBURY, ONTARIO, CANADA		SCALE		
DRAWING NO. M304R		NTS		
304/316 ROUND BAR				

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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>AT</u>	SIGNED OFF BY: _____
DATE: <u>18/08/09</u>	DATE: _____

Testers located in the Quality Office

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.	RECORD RESULTS BELOW			
HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	
CORROSION	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	<u>ASTM A276</u>
CORRECT THICKNESS	<input checked="" type="checkbox"/>	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	<u>HT: 247</u>
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	
DOES THIS MATERIAL REQUIRE	<input checked="" type="checkbox"/>	
ENGINEERING SIGN OFF	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN	<input checked="" type="checkbox"/>	
EXTRUSION REPORT	<input checked="" type="checkbox"/>	

MATERIAL CERT REC'D: <u>Yes</u>	THICKNESS ORDERED: <u>1.500"</u>
QUANTITY RECEIVED: <u>12.54#</u>	THICKNESS RECEIVED: <u>1.500"</u>
QUANTITY INSPECTED: <u>12.54#</u>	SHEET SIZE ORDERED: <u>—</u>
QUANTITY REJECTED: <u>0</u>	SHEET SIZE RECEIVED: <u>—</u>
MATERIAL: <u>M304L1.500</u>	PO / BATCH NO.: <u>80040612/5100768</u>
DATE: <u>18/08/09</u>	

MATERIAL RECEIPT INSPECTION FORM

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: ASTM A582 303 SS ROUND BAR
(NOTE: ASTM A582 304/316 NOT ACCEPTABLE)

SPECIFICATION:
PART NUMBER:

ASTM A582
M303RD DDD
DIA.

WHERE "D DDD" = DIAMETER IN INCHES
EG. 0.75" ROUND BAR = M303R0.750

RELEASED
2010-02-02
JMD

B		REFORMAT DWG. ADD SPECS (2N 08-1).	CP	10.01.05
A		NEW ISSUE	DS	01.12.20
REV.	DESCRIPTION			
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	10.01.05			
		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
		DRAWING NO. M303R		
		TITLE 303 ROUND BAR		
		REV. B		
		SHEET 1 OF 1		
		SCALE NTS		

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R1.250 DATE: 18/08/09
 MATERIAL CERT REC'D: Yes
 QUANTITY RECEIVED: 12.115Ltr
 QUANTITY INSPECTED: 12.115Ltr
 QUANTITY REJECTED: 0
 THICKNESS ORDERED: 1.250"
 THICKNESS RECEIVED: 1.250"
 SHEET SIZE ORDERED: —
 SHEET SIZE RECEIVED: —
 PO / BATCH NO.: P0240612/S100269

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y	
CORRECT FINISH	<input checked="" type="checkbox"/> Y	
CORROSION	<input checked="" type="checkbox"/> Y	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/> Y	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y	
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.				
HRC	HRB	DUR A	DUR D	WEBSTER
RECORD RESULTS BELOW				
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

Testers located in the Quality Office

QC 18 INSPECTION
 ENGINEERING SIGNOFF (if required)
 INSPECTED BY: AT
 DATE: 18/08/09
 SIGNED OFF BY: _____
 DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in